



BUMPER COLOR

D12

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PLASTIC COVERING

DEFINITION

BUMPER COLOR is a flexible coating suitable for bodywork, especially for bumpers. BUMPER COLOR is an all-purpose product for it can be used either to get a good finish in plastics, or as a primer when they have to be painted.

When using it as a finish product, it gives a texture and appearance very similar to new bumpers. We can get different textures by adjusting the nozzle of the spray gun, its pressure and the distance from where the product is applied. Although BUMPER COLOR is a ready to use product, it can be necessary to add a nitro thinner to adjust the texture.

BUMPER COLOR has excellent adhesion, and can be used as a primer for the repairing of bumpers that need to be painted, as well as a basis to increase the adhesion of polyester putties on plastic. In this case, to get a flat finish the product will have to be diluted with SO72.

PHYSICAL CHARACTERISTICS

Nature:	Acrylic resins
Color:	Black, grey anthracite, white
Aspect:	Satin
Specific weight:	9 lb/gal @ 68°F Black, grey anthracite 10 lb/gal @ 68°F White
Dry film thickness:	3.1-3.9 mils 2 coats
Yield:	200-250 f ² /gal
VOC:	4.22 lb/gal Black, grey anthracite 4.13 lb/gal White
Solid content:	56 % Black, grey anthracite 59 % White

SURFACE PREPARATION

PROCESS		Paint OEM	Putty	Plastics
	HIGHER THAN P240	√	√	√
	DA93	√	√	√

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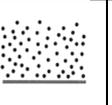
MIXING RATIO

BUMPER COLOR	A + C	Texturized finish
S072	0 %	Coarse
	10-20 %	Fine
	40 %	Primer

APPLICATION METHOD

	 mm	 bar	 cm		
	1.7-1.9	3-3.5	15 - 20	1-2	5'

DRYING TIMES

				
20°C	5'	10'	60'	1,5h

EQUIPMENT CLEANING

Use a cleaning thinner.

SAFETY

Follow instructions of product label. For more information check the Material Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +40°F and +90°F.

SHELF LIFE

One year in unopened original packaging.

SUGGESTION:

It is recommended to use this product as a sanding guide in black bumpers diluted to 100%.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.